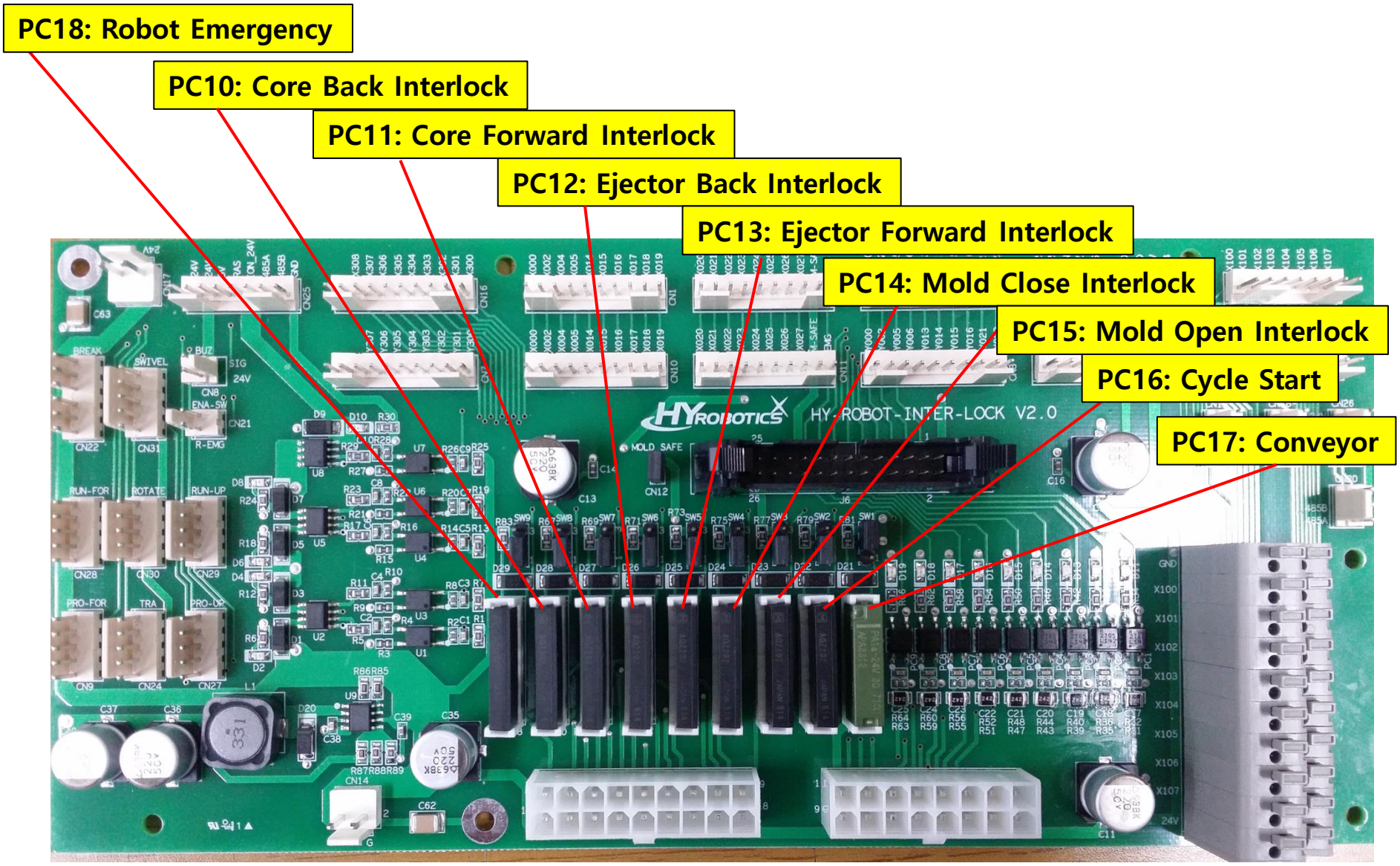
PC18: Robot Emergency
PC10: Core Back Interlock
PC11: Core Forward Interlock
PC12: Ejector Back Interlock
PC13: Ejector Forward Interlock
PC14: Mold Close Interlock
PC15: Mold Open Interlock
PC16: Cycle Start
PC17: Conveyor
HY-ROBOT-INTER-LOCK V2.0
MOLD SAFE