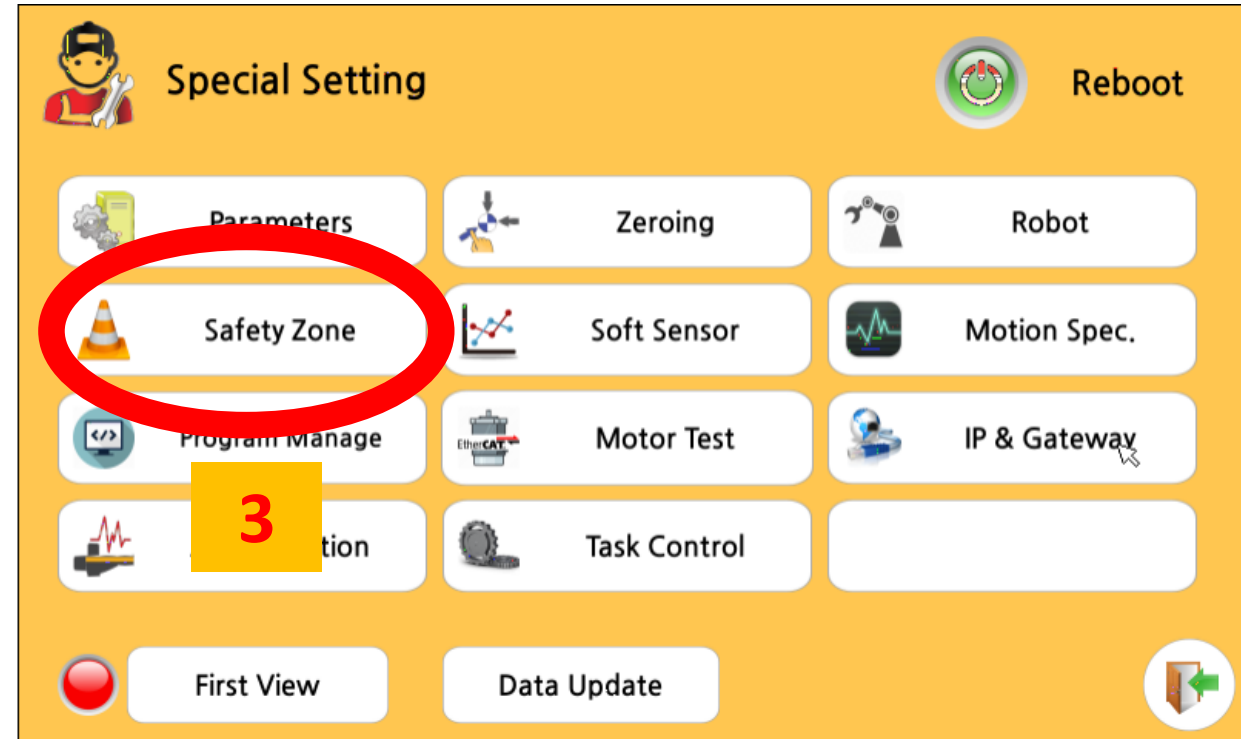



H5 Safety Area Setting

1. Safety Area Setting

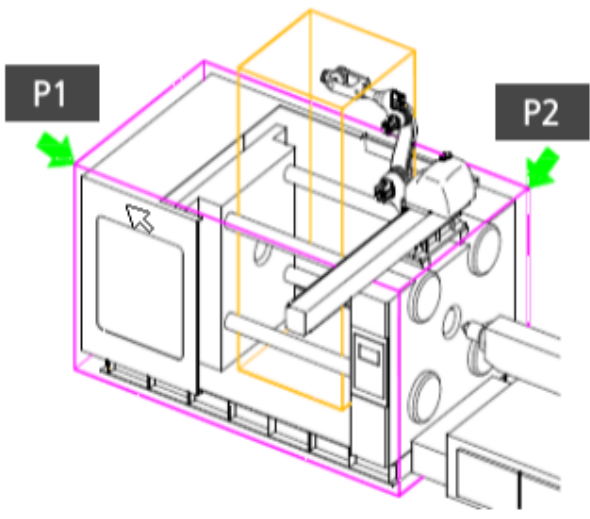
Level 7





1. Safety Area Setting

 Safety Zone

IMM Zone



	Point 1	Point 2
X	800.00	-200.00
Y	1500.00	200.00
Z	N/A	100.00

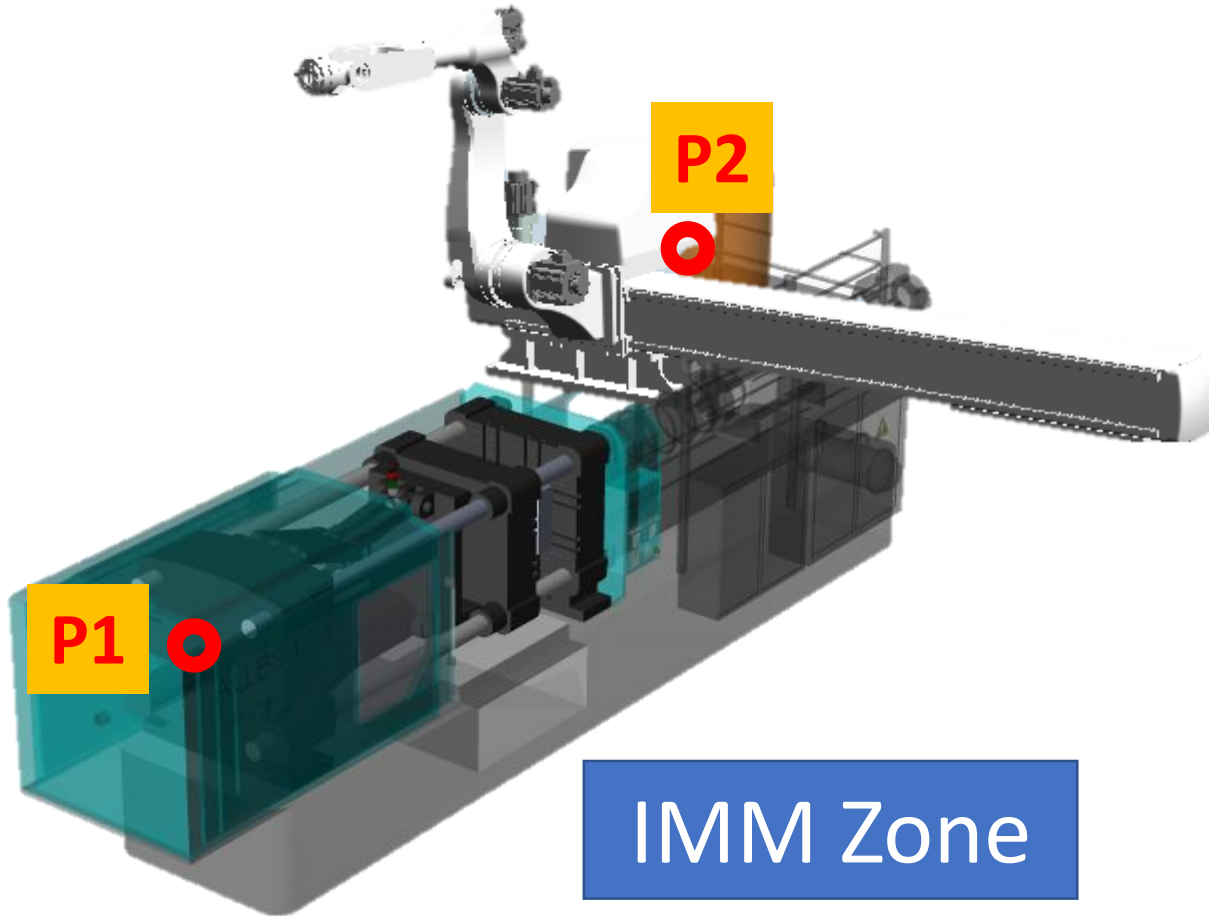
 


X	Y	Z
0.00	1130.00	-1000.00

Back 1/4 Next **Manual** SAVE Cancel

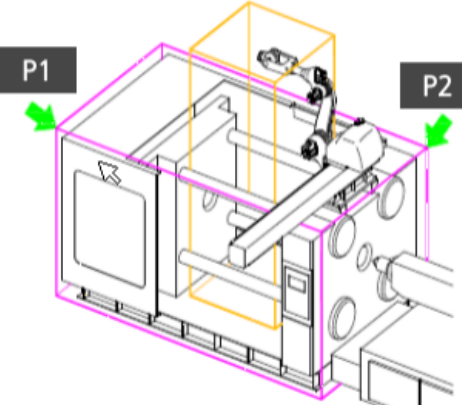
- Safety Area Setting is 4 steps
- Click “Manual”, and you can move the robot.
- If you press “up arrow”, current robot position is set.

1. Safety Area Setting – step 1



 Safety Zone




IMM Zone



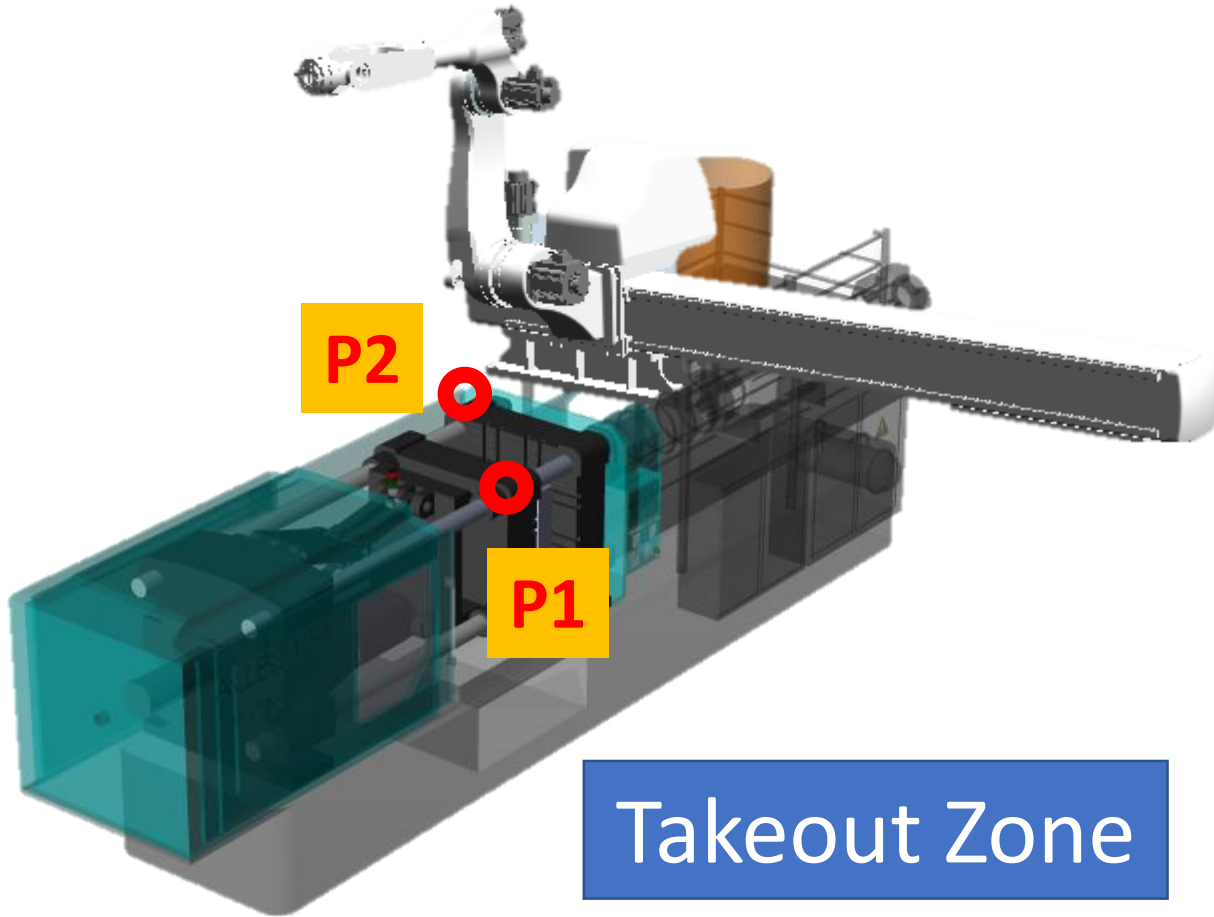
	Point 1	Point 2
X	800.00	-200.00
Y	1500.00	200.00
Z	N/A	100.00

↑ ↑

X	Y	Z
0.00	1130.00	-1000.00

Back 1/4 Next  Manual  SAVE  Cancel

1. Safety Area Setting – step 2



Safety Zone

Takeout Zone

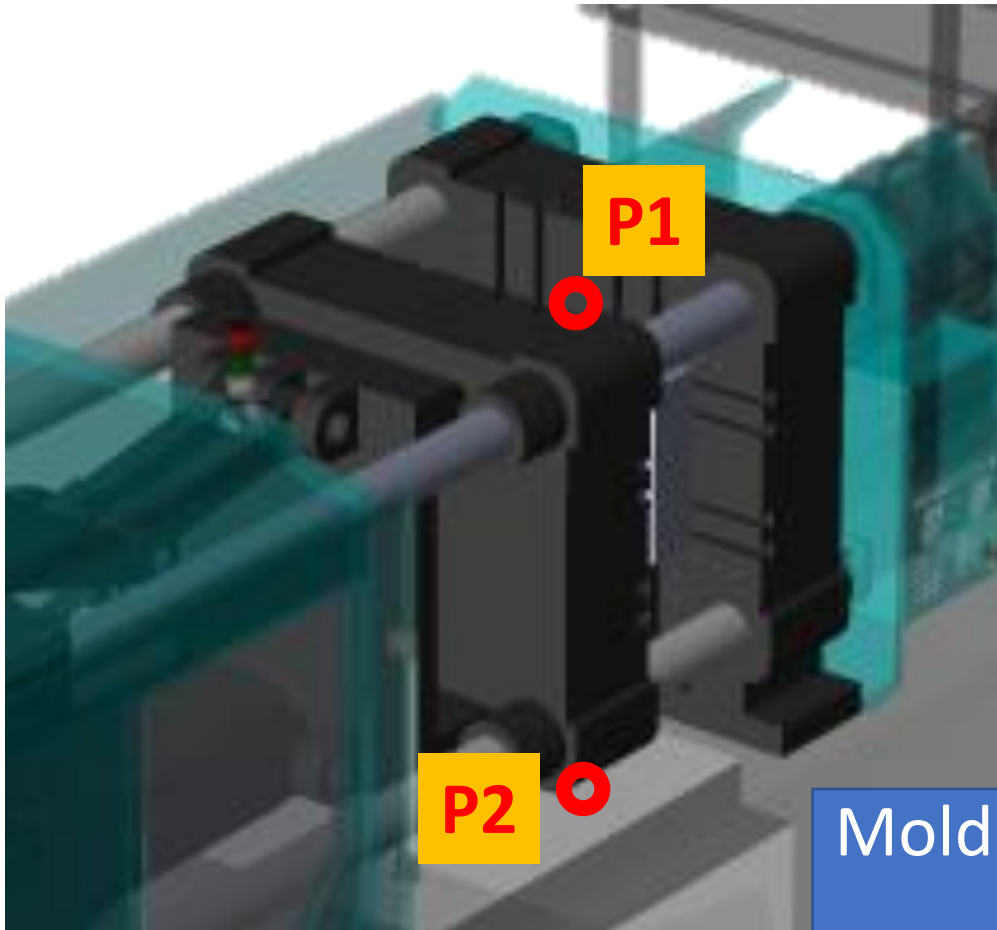
	Point 1	Point 2
X	200.00	-50.00
Y	1000.00	600.00
Z	N/A	N/A

↑ ↑


X	Y	Z
75.31	595.01	-1000.00

Back 2/4 Next Manual SAVE Cancel

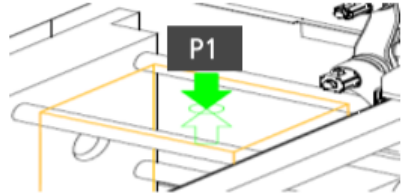
1. Safety Area Setting – step 3



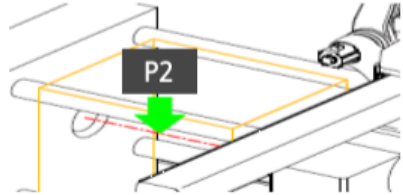
Mold Close Depth
&
Mold Open Depth

 Safety Zone

Mold Close Depth






Mold Open Depth



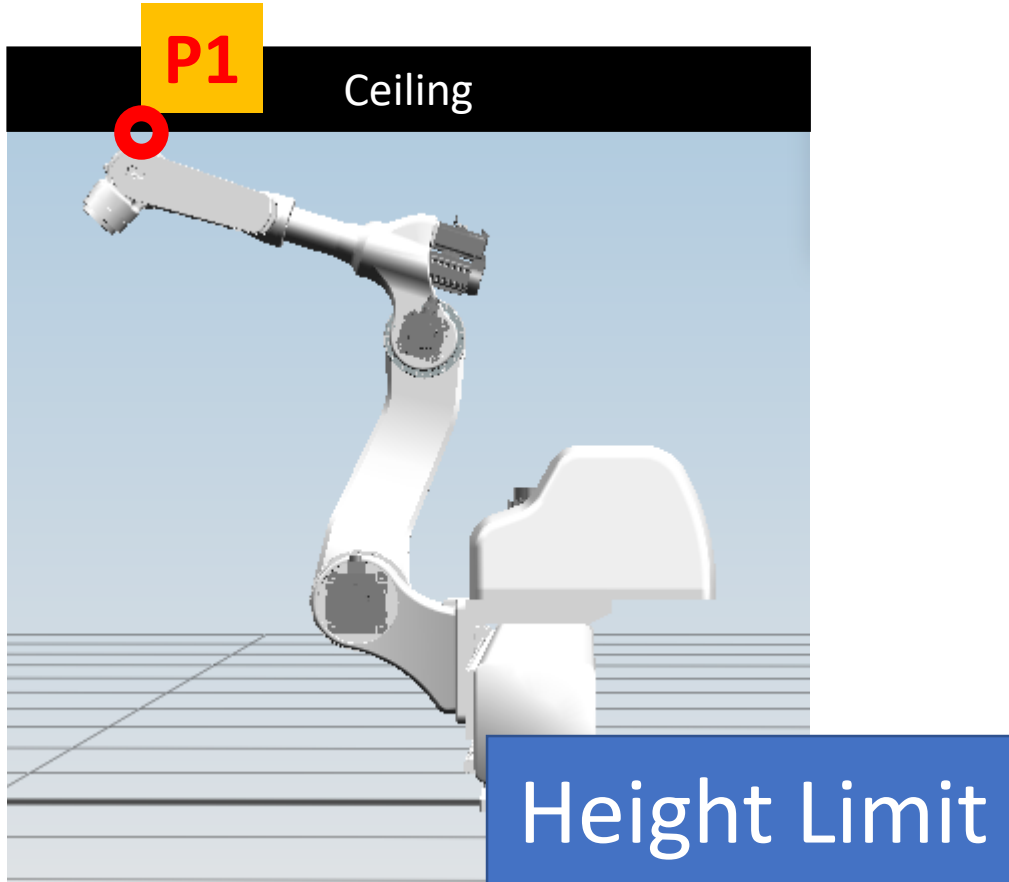
	Point 1	Point 2
X	N/A	N/A
Y	N/A	N/A
Z	500.00	3000.00

↑ ↑

X	Y	Z
75.31	595.01	-1000.00

Back 3/4 Next  Manual  SAVE  Cancel

1. Safety Area Setting – step 4



Safety Zone

Height Limit

	Point 1	Point 2
X	N/A	N/A
Y	N/A	N/A
Z	-2050.00	N/A

↑ ↑

X	Y	Z
75.31	776.87	-1119.71

Back 4/4 Next Manual SAVE Cancel

1. Safety Area Setting

Safety Zone

Height Limit

P1

	Point 1	Point 2
X	N/A	N/A
Y	N/A	N/A
Z	-2050.00	N/A

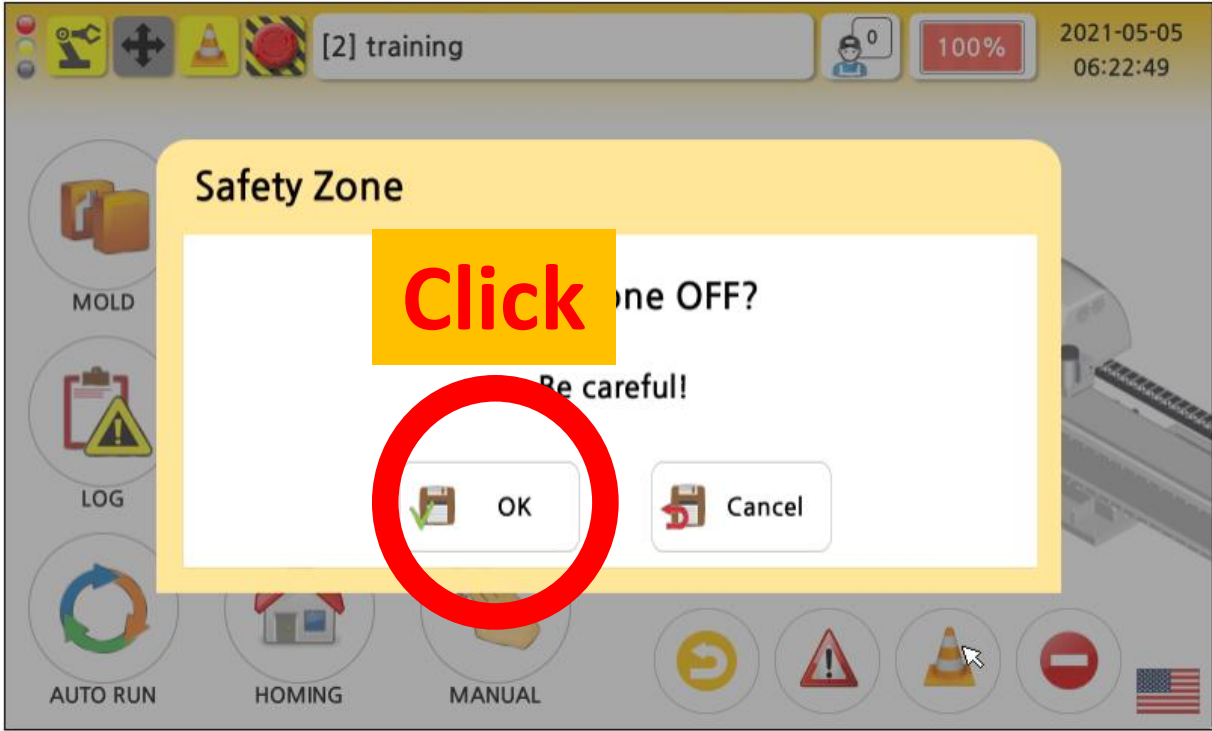
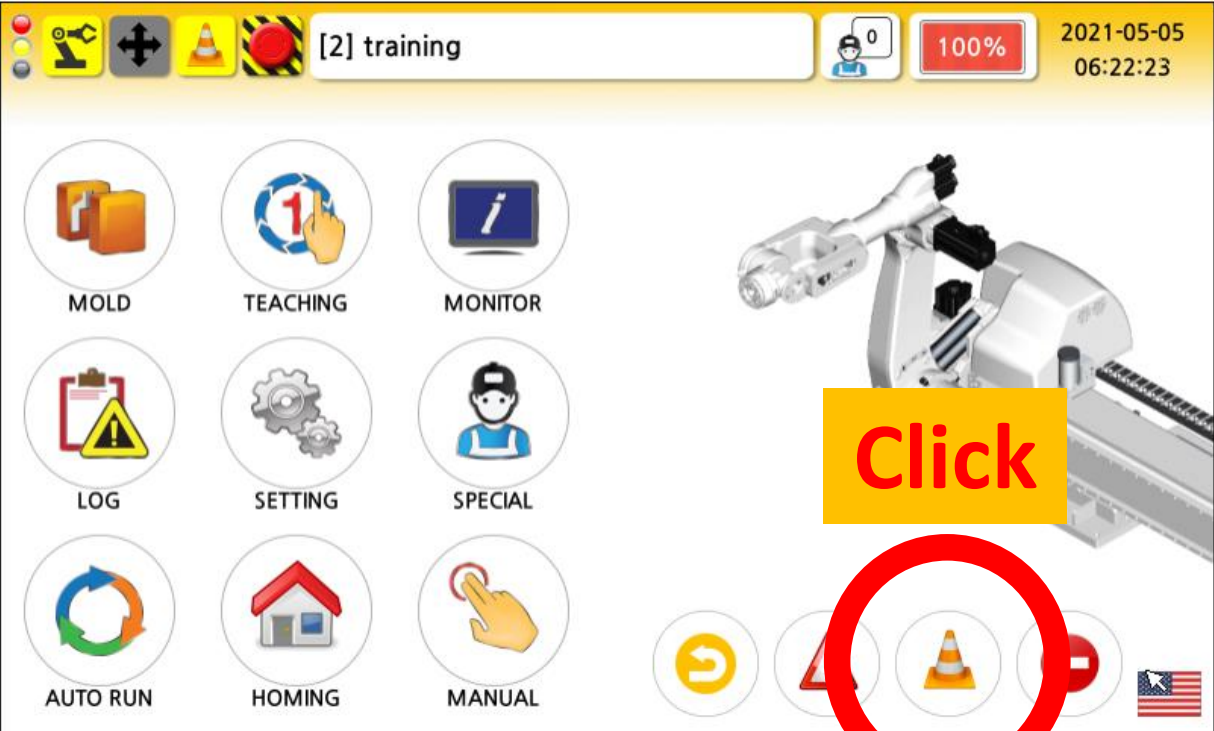
↑ ↑

X	Y	Z
75.31	776.87	-1119.71

Back 4/4 Next Manual **SAVE** Cancel

- You **MUST SAVE** after 4 steps of setting.
- While moving the robot manually, **the robot may contact IMM**, so extra caution needed.

2. Safety Area On/Off



2. Safety Area On/Off

Confirm



If Safety Area is Used (on),
You can see the safety area
indicator is On.

If Safety Area is not Used (off),
The indicator is off