

Division	Code	Message	Contents	Pause
Error	-9010	Interlock Error	It occurs when the robot is in the mold and the mold sensor is turned OFF, or the mold closing signal is ON.	o
Error	-9020	Interlock Error	It occurs when the mold closing and opening signals come in at the same time.	o
Error	-9030	AutoMode	Safety Door error has occurred. Check if the safety door is opened while the robot is in the mold area or the robot is in operation.	o
Error	-9050	EMO Robot	The Robot's Emergency switch is On	o
Error	-9060	EMO IMM1	The IMM's emergency 1 turns On	o
Error	-9061	EMO IMM2	The IMM's emergency 2 turns On	o
Warning	-9130	Interlock Error	it occurs when the mold open completion signal is OFF when moving from the waiting position to the takeout position.	o
Warning	-9210	Product Takeout Error	It occurs when product vacuum takeout fails. Adjust the vacuum sensor and set the position tracing again. Check if vacuum time limit is sufficient.	o
Warning	-9220	Product Drop Error	It occurs when the product falls during moving after vacuum. Check the vacuum sensor and the air vacuum is sufficient.	o
Warning	-9230	Product unload Error	It occurs when vacuum sensor is not off while unloading.	o
Warning	-9240	Product remove Error	It occurs when vacuum I/O is still ON at the wait position. Manually turn off Vacuum I/O, or check if the vacuum I/O is turned off properly when opening.	o
Warning	-9310	Temperature	It occurs when temperature detection is failed. Check the temperature sensor.	x
Warning	-9320	AutoMode	It occurs when weight detection is failed. Check the weight sensor, load cells, or the indicator wiring.	x
Warning	-9330	AutoMode	It occurs when weight resetting cannot be done within the specified time. Check if resetting is impossible due to vibration of the robot when resetting.	x
	-9801~50		User Input Wait Error 1~50	
Warning	-9910	Target Production	It occurs when the production quantity reaches the target quantity. You can continue by pressing "RESET". Initialize production quantity.	x
Warning	-9920	Maximum Production	It occurs when product quantity is 999,999. The quantity of the product automatically changes to 0 when it occurs.	x