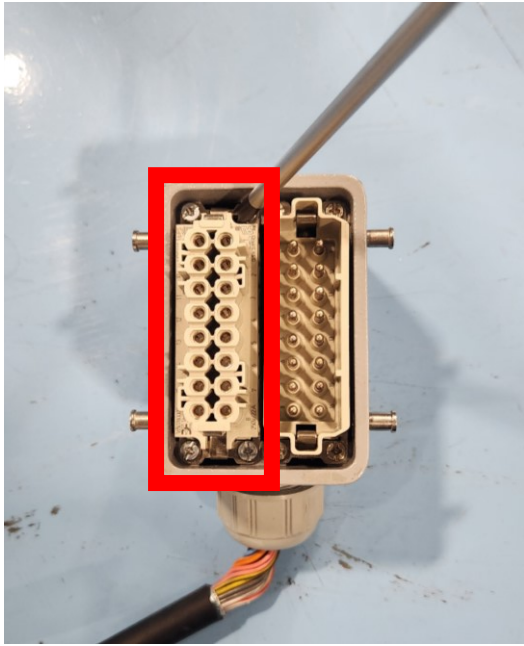
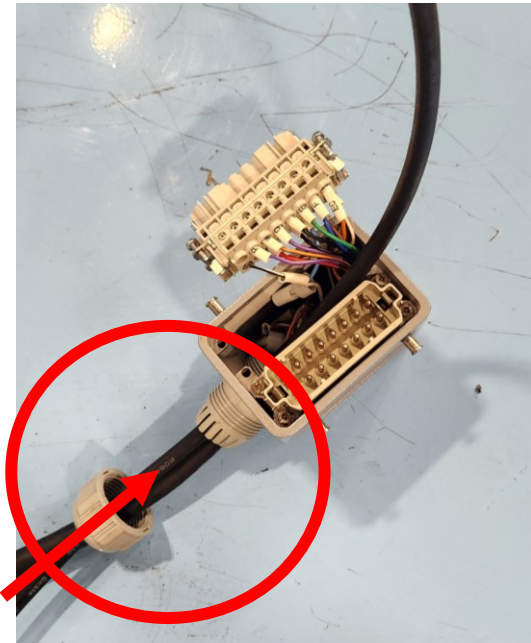


Core Use / No Use Switch





Open the right side (Female) of the Robot Plug.

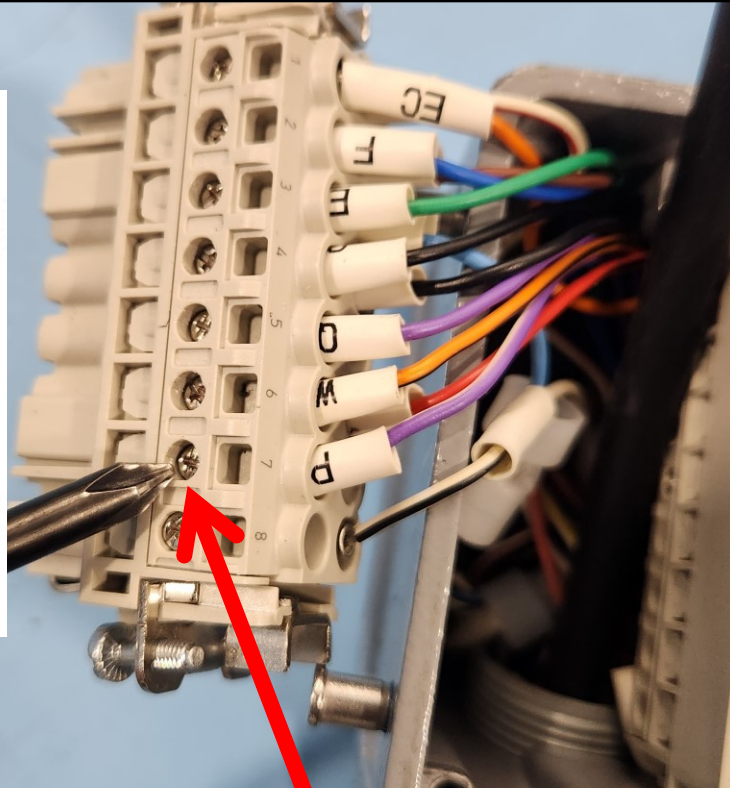
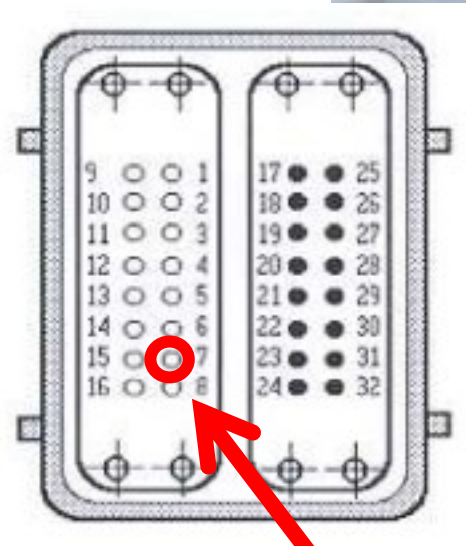


Insert the wire through the plug.

Check P wire.

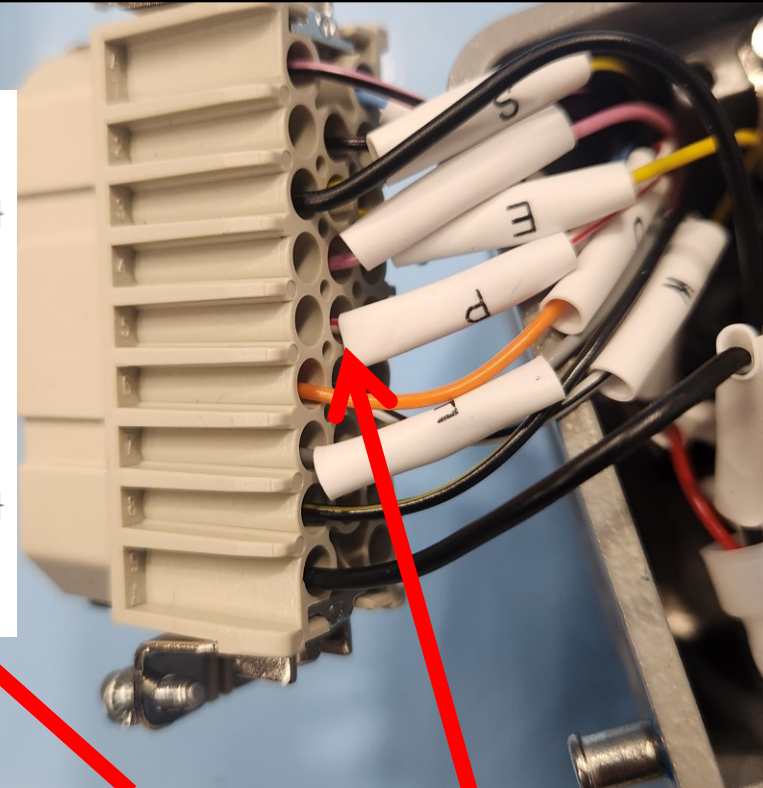
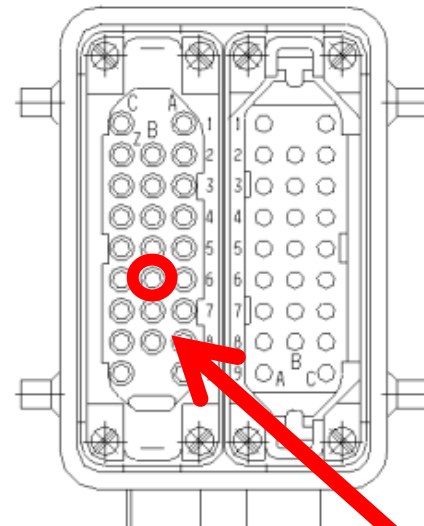
“P” is “CORE FWD (PULL)” signal from the machine.

E12 (24pin type)

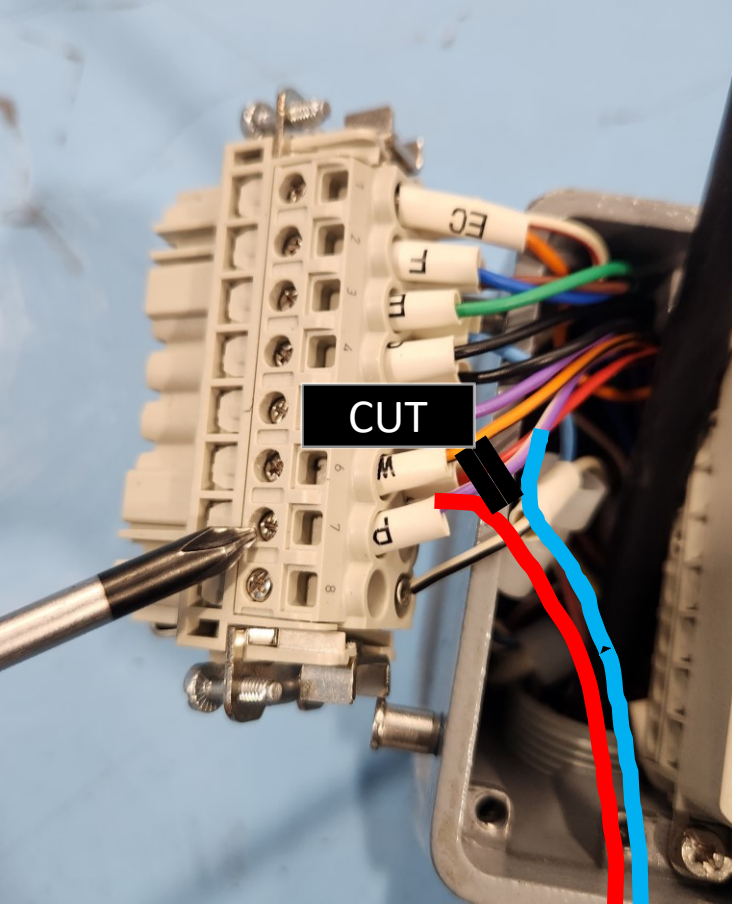


Female socket #7

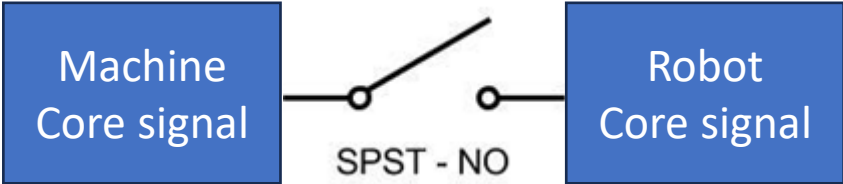
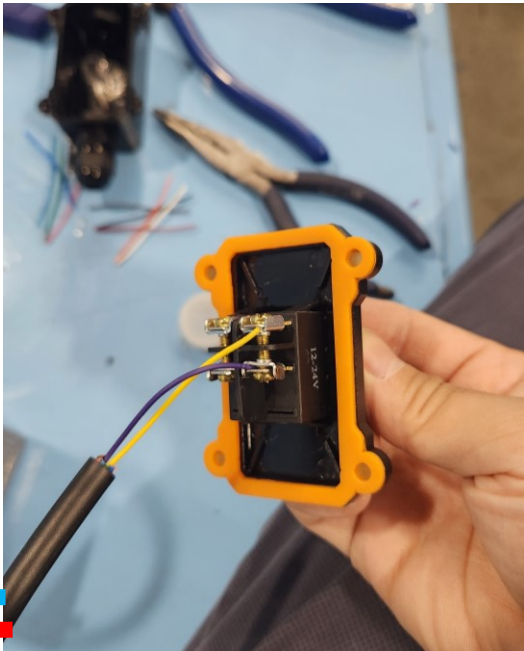
E67 (50pin type)



Female socket #ZB6



Cut the P wire.
Connect SPST switch
between the socket & plug wire



Core Use



Core No Use



Even if the core is used,
if the robot does not need to control the core,
the switch can be set to NO Use.