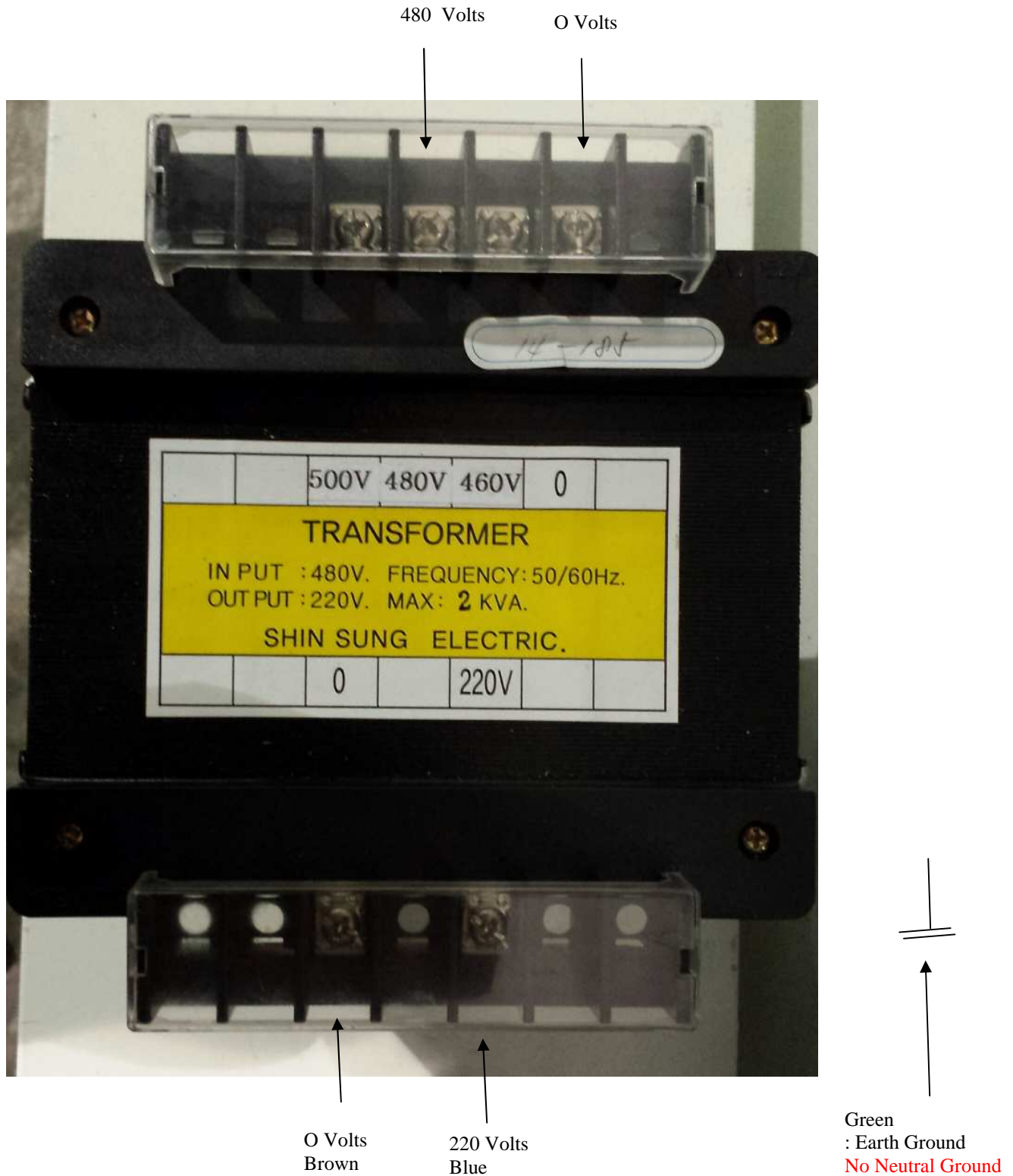


## How to connect transformer !

- 1) Check Plant Voltage : 500 or 480 or 460 AC Single Phase
- 2) If Plant Voltage is 480 Single phase , connect one to 480 and 0 volts to 0
- 3) Check output , make sure it has 220 AC volts



This is Robot Side , Robot comes with 3 wire. Brown, Blue , Green. Brown , Blue is Hot and Green is Earth Ground  
Before connect robot wire, check voltage between 0 Volts and 220 Volts , make sure it has 220 AC.  
Also check Earth ground with 0 Volts , ( Not more than 110 AC )  
Also check with Earth Ground with 220 Volts : ( Not more than 110 AC )