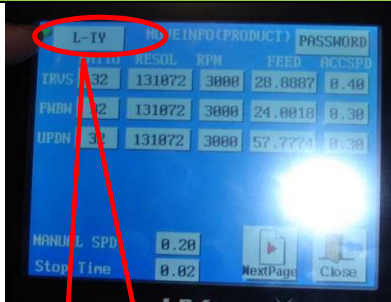
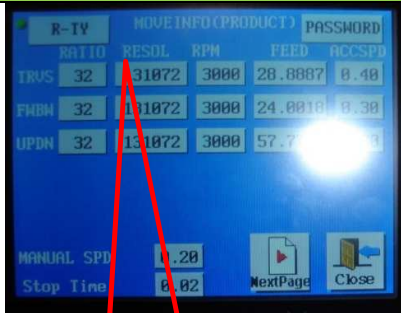
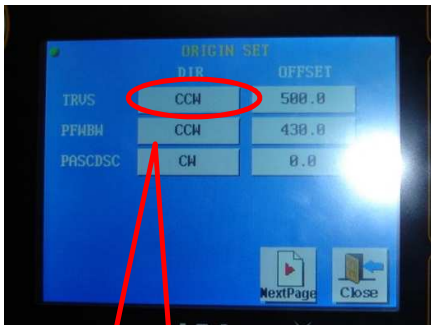
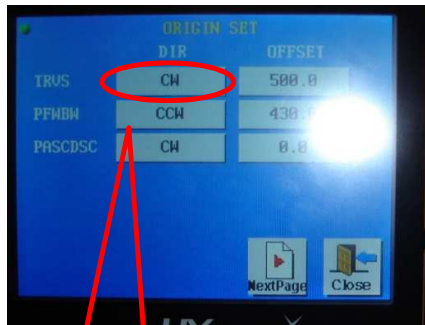
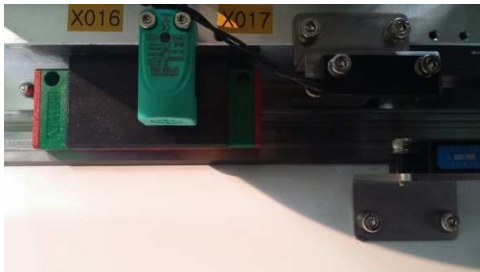



HOW TO CHANGE ROBOT DIRECTION

- **Warning! Only Qualified personnel try this process. Before change direction, discuss with manufacture to check first. Manufacturer will not be responsible any damage on robot during or after direction change.**
- NEXIA, ZEST Robot Direction Change (From Front door to Back Door)
- Hardware change should be done before change program.

	Back Door	Front Door
2 nd Hidden Screen	 <p>L-Type</p>	 <p>R-Type</p>
Motor Direction	 <p>Set to CCW</p>	 <p>Set to CW</p>
Magnetic Sensor Location and Cable Direction (X017)	 <p>Proximity Sensor, Magnetic Sensor (Left side is cable)</p>	 <p>Magnetic Sensor Proximity Sensor (Right side is cable)</p>

Once find Motor home is okay,

With motor home, Last Step is measure the distance from green sensor to Middle of steel bracket with metric tape measure and change origin set from hidden screen.

And turn off and turn on . Find home position.

Please delete all program and set new program with change direction.



If distance is 500 mm

