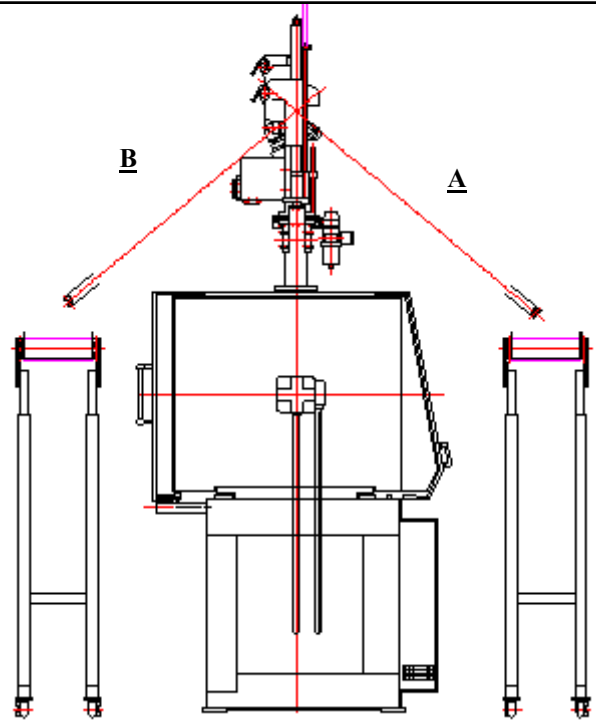
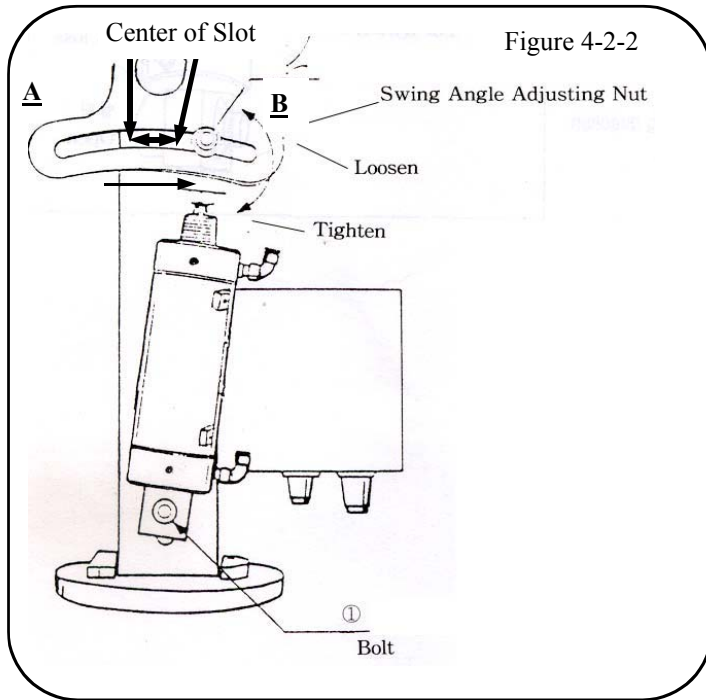


4-2. Adjust Swing Position

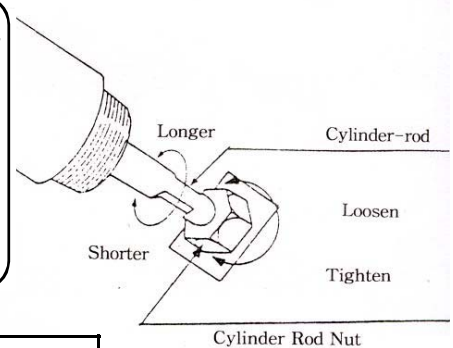
1. Decide on which side you want to drop the part or sprue.
2. Air supply should be disconnected.
3. If necessary loosen the bolt to change the position of air cylinder from A to B. (Fig 4-2-2)
4. A will swing product to the operator side.
5. B will swing product to the back side.
6. Normal swing position is to operator side A.
7. Swing amount may be adjusted by changing position along the slot.
8. Positioning at the end of the slot will provide less swing than position toward center.

Swing angle adjustment must be set minimum of a half an inch away from the center of the slot. (Figure 4-2-2)



Sprue or part pickup position may be adjusted by changing the swing cylinder rod end position. (Figure 4-2-1)

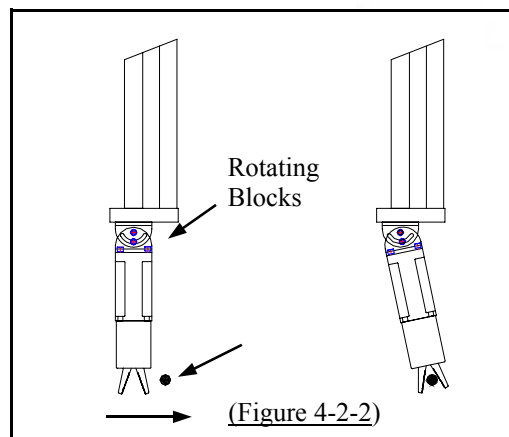
1. Open mold and Lock out machine.
2. Extend arm down.
3. Loosen cylinder Rod Nut.
4. Rotate the cylinder Rod to get the desired horizontal pickup position.
5. Tighten cylinder Rod Nut.



(Figure 4-2-1)

*On A type only,
Additional adjustment to the pickup
position may be accomplished using
the adjusting bracket shown in fig-
ure 4-2-2*

1. Loosen two bolts on the bracket.
2. Rotate chuck into position.
3. Tighten two bolts.



(Figure 4-2-2)

